

## MASS SPECTRA OF REFRACTORY MIXED-OXIDE COMPOUNDS WHICH CONTAIN AN ALKALINE EARTH

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### ABSTRACT

The mass spectra of the high-temperature vapors over a series of barium tungstates have been measured. It is shown that the dominant vapor species over these mixed oxides is BaO(g); Ba(g) also is present as a minor vapor species over some of these oxides. The spectrum for Ba<sub>2</sub>CaWO<sub>6</sub> shows Ca(g) in addition to BaO(g) and Ba(g). It appears that the BaO is formed by the solid state dissociation, e.g.



### INTRODUCTION

There are increasing practical uses of refractory mixed-oxide compounds which contain at least one alkaline earth. An example of the use of this family of compounds is the thermionic emitter which is used in certain types of arc lamps [1,2]. There have been many studies reported on the physical properties of these mixed oxides, but there has been a paucity of studies on the high-temperature chemical behavior of the complex compounds. In particular, the high-temperature vaporization chemistry is of much interest since the application of these oxides is often determined by the thermal stability, as well as the vaporization mechanism. We have studied the high-temperature vaporization chemistry of these mixed-oxide compounds by Knudsen cell mass spectrometry, and also by X-ray analysis of the condensed phase.

### EXPERIMENTAL

#### *Materials preparation*

All materials were prepared from high purity (at least 99.9%) raw materials, which included BaCO<sub>3</sub>, CaCO<sub>3</sub>, Y<sub>2</sub>O<sub>3</sub>, MoO<sub>3</sub>, and WO<sub>3</sub>. The preparation of the mixed oxides by a sintering process at temperatures up to 1600°C

has been described previously [2]. The  $\text{Ba}_2\text{CaWO}_6$  and the materials in the series  $\text{Ba}_3\text{Y}_2\text{WO}_9$ — $\text{Ba}_3\text{Y}_2(\text{W}_{0.2}\text{Mo}_{0.8})\text{O}_9$ , all belong to the perovskite series, and were shown by X-ray diffraction to be of single phase [2].

### *Mass spectrometric measurements*

The mass spectra of the high-temperature vapors were measured on a Bendix time-of-flight mass spectrometer, Model 12-101, with a Knudsen cell attachment supplied by Bendix. Measurements were made with the sample in contact with tungsten, platinum, or alumina (sapphire). The cell orifice diameters were 0.76, 1.02, and 1.27 mm, with a thickness of 0.076 mm. Approximately 0.3 g of sample was loaded into the cell for each measurement. After the loaded cell system was attached to the mass spectrometer, the cell was first radiantly heated to approximately  $850^\circ\text{C}$  over a period of 1–2 h. Subsequently, the cell was heated by electron bombardment. The lowest temperature by this heating mode was approximately  $1000^\circ\text{C}$ , and the maximum approximately  $1650^\circ\text{C}$ . The temperature measurements were made with a disappearing filament optical pyrometer which was focused on the cell orifice which served as the blackbody hole. The temperature was maintained to within  $\pm 7^\circ\text{C}$  at a given heating power level.

The mass spectrum was visually scanned on the oscilloscope, at an electron accelerating energy of 20–30 eV, while the cell was being heated during any run. When a shutterable species emanating from the Knudsen cell was detected, the temperature was maintained constant while the spectrum was recorded on a strip chart. The relative intensity measurement as a function of sample temperature was generally made by focusing on the given peak, and recording the intensity over a period of 1–5 min to determine if there was a time dependence of the ion intensity. In some instances, the intensity of the line, such as that for the  $\text{Ba}^+$  ion, was recorded at approximately 3 V above the appearance potential and also at approximately 30 V. The ion efficiency curves were determined for all species for which the intensities were of sufficient magnitude to allow satisfactory measurement. The appearance potentials of the positive ions were determined by comparison against those of  $\text{H}_2\text{O}^+$  and  $\text{N}_2^+$ . The latter species were always present as a background in our spectra.

## RESULTS AND DISCUSSION

Table 1 summarizes the mass spectrometric observations for all of the mixed oxides studied herein. In our Knudsen cell system, the lowest vapor pressure at which we can detect the species in the mass spectrum with any degree of accuracy is approximately  $10^{-6}$  torr. It should be noted here that all of the materials, except  $\text{Ba}_3\text{WO}_6$  and  $\text{BaWO}_4$ , changed to a deep blue color after heating above  $1300^\circ\text{C}$ . The  $\text{BaWO}_4$  and  $\text{Ba}_3\text{WO}_6$  retained their original white color after the heating.

In the mass spectra of the mixed oxides studied here, the positive ions which dominated the spectra were  $\text{BaO}^+$  and  $\text{Ba}^+$  in all of the materials, and

TABLE 1

Positive ions observed at 25–35 eV

Oxide	Crucible material	Ions	Temp. range (K)
Ba <sub>2</sub> CaWO <sub>6</sub> (c)	W, Al <sub>2</sub> O <sub>3</sub>	BaO <sup>+</sup> , Ba <sup>+</sup> , Ca <sup>+</sup> , BaWO <sub>4</sub> <sup>+</sup> , BaWO <sub>3</sub> <sup>+</sup> , O <sup>+</sup>	1709–1922
Ba <sub>3</sub> Y <sub>2</sub> WO <sub>9</sub> (c)	W, Pt	BaO <sup>+</sup> , Ba <sup>+</sup> , BaWO <sub>4</sub> <sup>+</sup> , BaWO <sub>3</sub> <sup>+</sup> , O <sup>+</sup>	1745–1821
Ba <sub>3</sub> Y <sub>2</sub> (W <sub>0.8</sub> Mo <sub>0.2</sub> )O <sub>9</sub> (c)	W	BaO <sup>+</sup> , Ba <sup>+</sup> , BaWO <sub>4</sub> <sup>+</sup> , BaWO <sub>3</sub> <sup>+</sup> , O <sup>+</sup>	1690–1922
Ba <sub>3</sub> Y <sub>2</sub> (W <sub>0.6</sub> Mo <sub>0.4</sub> )O <sub>9</sub> (c)	W	BaO <sup>+</sup> , Ba <sup>+</sup> , O <sup>+</sup>	1817–1912
Ba <sub>3</sub> Y <sub>2</sub> (W <sub>0.4</sub> Mo <sub>0.6</sub> )O <sub>9</sub> (c)	W	BaO <sup>+</sup> , Ba <sup>+</sup> , O <sup>+</sup>	1798–1922
Ba <sub>3</sub> Y <sub>2</sub> (W <sub>0.2</sub> Mo <sub>0.8</sub> )O <sub>9</sub> (c)	W	BaO <sup>+</sup> , Ba <sup>+</sup> , O <sup>+</sup>	1752–1862
Ba <sub>3</sub> WO <sub>6</sub> (c)	Pt, W	BaO <sup>+</sup> , Ba <sup>+</sup>	1608–1806
BaWO <sub>4</sub> (l)	W	Ba <sup>+</sup> , BaO <sup>+</sup> , BaWO <sub>4</sub> <sup>+</sup>	1753–1853

also Ca<sup>+</sup> in the Ba<sub>2</sub>CaWO<sub>6</sub>. The BaWO<sub>4</sub><sup>+</sup> and BaWO<sub>3</sub><sup>+</sup> ions also began to appear in the spectra of Ba<sub>2</sub>CaWO<sub>6</sub> at temperatures above 1500°C, but the intensities of these ions were appreciably lower than those of the other ions at the same temperature. As shown in Table 1, the BaWO<sub>3</sub><sup>+</sup> and the BaWO<sub>4</sub><sup>+</sup> ions were not observed in the spectra of all of the materials. In the case of Ba<sub>3</sub>Y<sub>2</sub>(W<sub>0.4</sub>Mo<sub>0.6</sub>)O<sub>9</sub> and Ba<sub>3</sub>Y<sub>2</sub>(W<sub>0.6</sub>Mo<sub>0.4</sub>)O<sub>9</sub>, we probably did not observe the BaWO<sub>4</sub><sup>+</sup> and BaWO<sub>3</sub><sup>+</sup> ions because these ions appeared at temperatures above that which could be obtained in our instrument. Our maximum temperature limitation was about 1650°C. We did not observe the BaWO<sub>4</sub><sup>+</sup> and BaWO<sub>3</sub><sup>+</sup> ions over the Ba<sub>3</sub>Y<sub>2</sub>(W<sub>0.2</sub>Mo<sub>0.8</sub>)O<sub>9</sub> in spite of the lower decomposition temperature of this oxide, and also in spite of the high relative vapor pressure of the Ba<sup>+</sup> and BaO<sup>+</sup> ions in the higher measuring temperature range. In most of the spectra, the O<sup>+</sup> ion was observed as one of the products of the dissociative vaporization of the oxides. However, we could not quantitatively assign a relative intensity to this ion because of the relatively high air background in our instrument, in spite of the spectrometer vacuum of 10<sup>-6</sup> torr or lower. Table 2 shows the relative intensities of the major ions, Ba<sup>+</sup>, BaO<sup>+</sup>, and Ca<sup>+</sup> in the mass spectra.

As shown in Table 2, the BaO<sup>+</sup>/Ba<sup>+</sup> ratio is essentially the same for the vapors over the Ba<sub>3</sub>Y<sub>2</sub>WO<sub>9</sub> and its derivatives, and this ratio remained constant over the temperature range studied for each of these oxide mixtures. Figure 1 shows the temperature dependence of the BaO<sup>+</sup> and Ba<sup>+</sup> ion intensities for Ba<sub>3</sub>Y<sub>2</sub>WO<sub>9</sub> which was contained in the tungsten crucible: here  $I$  is the ion intensity and  $T$  is the absolute temperature, and  $IT$  is proportional to the partial pressure. The measurement at 35 eV produced the same results from both the tungsten and the platinum crucibles. The enthalpy of vaporization at 35 eV was  $\Delta H_{1783}^{\circ} = 97$  kcal mole<sup>-1</sup>. Note that the slope for the Ba<sup>+</sup> ion measured at 8 eV, which was 3 eV above the appearance potential, was significantly higher than those of the other curves measured at 35 eV; the enthalpy of vaporization at 8 eV was 190 kcal mole<sup>-1</sup>. The 8 eV measurement was not made in the platinum crucible. The temperature dependence of the BaO<sup>+</sup> and Ba<sup>+</sup> ions measured at 25 eV for the derivatives of Ba<sub>3</sub>Y<sub>2</sub>WO<sub>9</sub> was very similar to that shown in Fig. 1; we did not

TABLE 2

Relative intensities of ions at 1788 K

Oxide	Crucible Material	Energy (eV)	Relative intensity		
			Ba <sup>+</sup>	BaO <sup>+</sup>	Ca <sup>+</sup>
Ba <sub>2</sub> CaWO <sub>6</sub> (c)	W, Al <sub>2</sub> O <sub>3</sub>	11	100	196	140
Ba <sub>3</sub> Y <sub>2</sub> WO <sub>9</sub> (c)	W, Pt	35	100	135	
Ba <sub>3</sub> Y <sub>2</sub> (W <sub>0.8</sub> Mo <sub>0.2</sub> )O <sub>9</sub> (c)	W	25	100	133	
Ba <sub>3</sub> Y <sub>2</sub> (W <sub>0.6</sub> Mo <sub>0.4</sub> )O <sub>9</sub> (c)	W	25	100	124	
Ba <sub>3</sub> Y <sub>2</sub> (W <sub>0.4</sub> Mo <sub>0.6</sub> )O <sub>9</sub> (c)	W	25	100	134	
Ba <sub>3</sub> Y <sub>2</sub> (W <sub>0.2</sub> Mo <sub>0.8</sub> )O <sub>9</sub> (c)	W	25	100	140	
Ba <sub>3</sub> WO <sub>6</sub> (c)	Pt	30	100	220	
Ba <sub>3</sub> WO <sub>6</sub> (c)	W (at 1648°K)	30	100	~50	
BaWO <sub>4</sub> (l)	W	30	100	74	

measure the temperature dependence for the Ba<sup>+</sup> ion at 8 eV for the derivative oxides.

Figure 2 shows the Clausius-Clapeyron plot for the Ba<sup>+</sup> and BaO<sup>+</sup> ions from Ba<sub>3</sub>WO<sub>6</sub> measured at 30 eV from a platinum crucible. The enthalpy of vaporization of these ions was  $\Delta H_{1710}^{\circ} = 105$  kcal mole<sup>-1</sup>. We did not determine the temperature dependence of the mass spectra from the tungsten crucible but, as shown in Table 2, there is a drastic difference in the BaO<sup>+</sup>/Ba<sup>+</sup> ratio between the two crucibles.

Figure 3 shows the temperature dependence of the BaO<sup>+</sup>, Ba<sup>+</sup>, Ca<sup>+</sup>, and

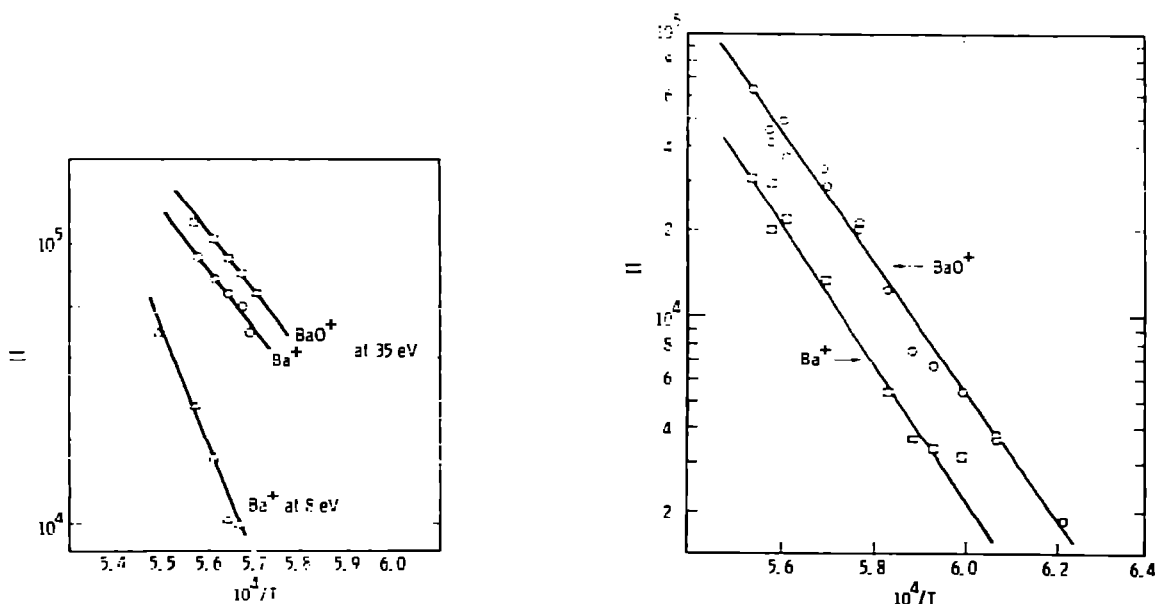


Fig. 1. Semilog plot of  $IT$  vs.  $1/T$  for Ba<sup>+</sup> and BaO<sup>+</sup> from Ba<sub>3</sub>Y<sub>2</sub>WO<sub>9</sub> measured at 8 and 35 eV.

Fig. 2. Semilog plot of  $IT$  vs.  $1/T$  for BaO<sup>+</sup> and Ba<sup>+</sup> from Ba<sub>3</sub>WO<sub>6</sub> measured at 30 eV.

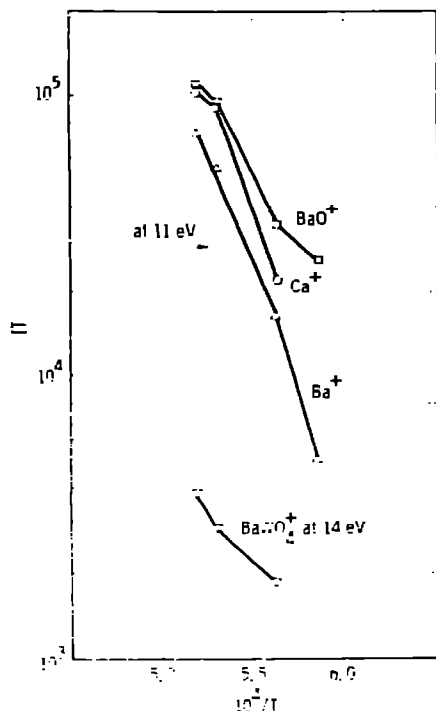


Fig. 3. Semilog plot of  $IT$  vs.  $1/T$  for ions from  $Ba_2CaWO_6$ .

$BaWO_3^-$  ions over  $Ba_2CaWO_6$ , where the first three ions were measured at 11 eV and the  $BaWO_3^+$  was measured at 14 eV. The  $BaWO_3^+$  ion also was present at temperatures above  $1550^\circ C$ , but the ion intensity was too weak for even a reasonably accurate measurement. Admittedly, the temperature dependence data for this compound is quite poor, but the measurements show the predominance of the  $BaO^+$ ,  $Ca^+$ , and  $Ba^+$  ions in this spectrum. The  $BaO^+/Ba^+$  ratio of 1.96 with this material was higher than that in the  $Ba_3Y_2WO_6$ ; this difference is attributed to the difference in the electron accelerating energies at which the measurements were made.

The appearance potential (A.P.) for the  $Ba^+$  ion in all of the materials studied here was between 4.9 and 6.0 eV, while the A.P. for the  $BaO^+$  ion was between 6.4 and 7.5 eV. The A.P. for the  $Ca^+$  ion from  $Ba_2CaWO_6$  was 5.0 eV. All of the A.P. were measured to within  $\pm 0.5$  eV by the linear extrapolation method. The A.P. for these three ions agree quite well with the ionization potentials of 5.2, 6.5 and 6.0 eV for Ba, BaO, and Ca, respectively [3]. However, examination of the efficiency curves suggests that the  $Ba^+$  ion from all of the compounds has more than one parent.

Figure 4 shows the efficiency curves for the  $Ba^+$ ,  $BaO^+$  and  $Ca^+$  ions from  $Ba_2CaWO_6$ . Also shown in this figure is the efficiency curve measured for the  $Ba^+$  ion from barium metal. When we first determined the efficiency curves for the ions from  $Ba_2CaWO_6$ , we observed the anomalous hump at approximately 10 eV for the  $Ba^+$  curve. This hump showed up more prominently in the curve for this ion from barium metal. This peaking in the ion intensity at  $\sim 10$  eV has been determined to be an artifact of our particular spectrometer which we have not been able to eliminate. This peak is not present unless

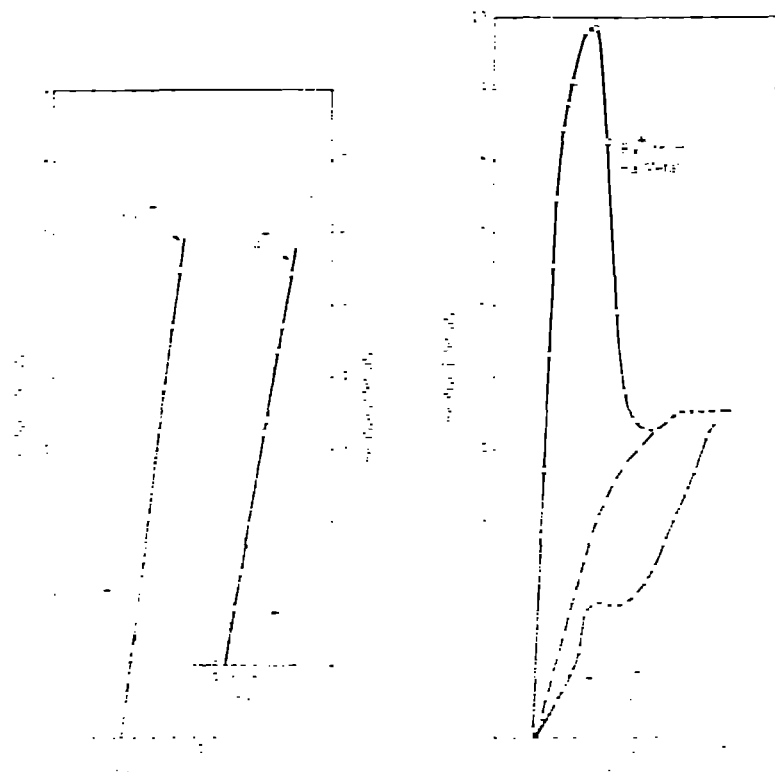


Fig. 1. Efficiency curves for  $\text{BaO}^+$ ,  $\text{Ca}^+$ , and  $\text{Ba}^+$  from  $\text{Ba}_2\text{CaWO}_6$  at 1650 C and for  $\text{Ba}^+$  from barium metal at 700 C.

there is an ion with a threshold below  $\sim 10$  eV. For example, this anomalous peak is absent in the efficiency curves for  $\text{H}_2\text{O}^+$  and  $\text{N}_2^+$ . The actual efficiency curve for the  $\text{Ba}^+$  ion from barium metal should follow the broken curve in Fig. 4, and the intensity is seen to saturate above 19 eV. Because we cannot confidently correct for this anomalous peaking in the ion intensity at  $\sim 10$  eV, we show the efficiency curves as they were measured. Examination of the curve for the  $\text{Ba}^+$  ion from  $\text{Ba}_2\text{CaWO}_6$  showed that there is more than a single source for this ion. The A.P. of 5.5 eV showed the contribution from  $\text{Ba(g)}$  in the vapor, but the continuously increasing intensity of the peak up to approximately 25 eV showed the contribution from a second source. The efficiency curve for the  $\text{BaO}^+$  ion shows the predominant contribution from the ionization of  $\text{BaO(g)}$ . The efficiency curve for the  $\text{Ca}^+$  ion also suggests only a single source. Figure 5 shows similar efficiency curves for the  $\text{Ba}^+$  and  $\text{BaO}^+$  ions from  $\text{Ba}_3\text{Y}_2\text{WO}_6$ . All of these ions showed the anomalous peak at  $\sim 10$  eV, but the straight lines in the region below 10 eV, and that above 10 eV, had the same slope. In addition, the intensities attained saturation at  $\sim 15$  eV.

Figure 6 shows the efficiency curves for  $\text{BaO}^+$  and  $\text{Ba}^+$  from  $\text{Ba}_3\text{WO}_6$  measured from the platinum crucible. The  $\text{BaO}^+$  is clearly a parent ion from  $\text{BaO(g)}$ . The  $\text{Ba}^+$ , however, appears to have at least two sources. The low threshold  $\text{Ba}^+$  probably originates from  $\text{Ba(g)}$ , but the ion appearing at 13 eV

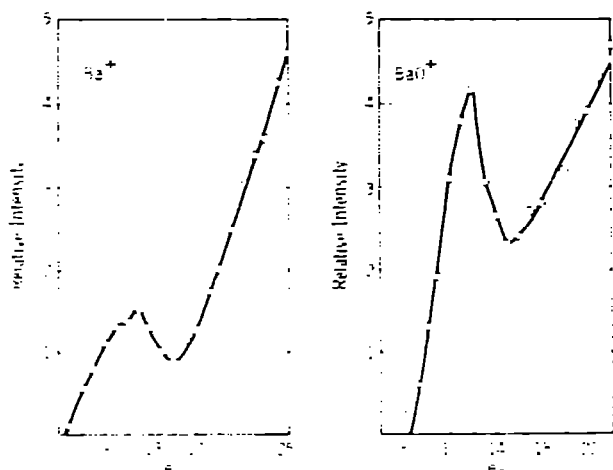


Fig. 5. Efficiency curves for  $\text{Ba}^+$  and  $\text{BaO}^+$  from  $\text{Ba}_3\text{Y}_2\text{WO}_9$  at  $1420^\circ\text{C}$ .

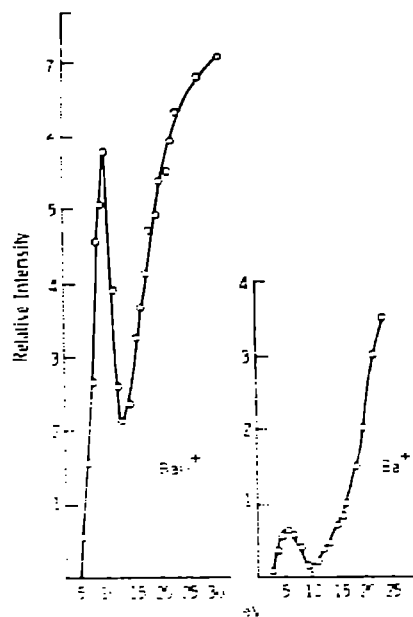
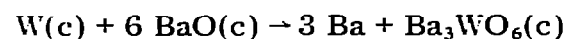


Fig. 6. Efficiency curves for  $\text{BaO}^+$  and  $\text{Ba}^+$  from  $\text{Ba}_3\text{WO}_6$  at  $1425^\circ\text{C}$ .

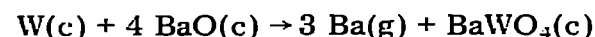
is that formed by dissociative ionization of the  $\text{BaO}(\text{g})$  [3].

The temperature dependence data for the  $\text{BaO}^+$  ion, shown in Fig. 1, yielded an enthalpy of vaporization of  $97 \text{ kcal mole}^{-1}$  at  $1783^\circ\text{K}$ . The latter value is in good agreement with  $\Delta H_{1-00}^\circ = 102 \text{ kcal mole}^{-1}$  for the enthalpy of sublimation reported by Inghram et al. [4]. These authors also showed that the  $\text{Ba}^+$  ion is formed by the dissociative ionization of  $\text{BaO}(\text{g})$  by electron impact, and that the  $\text{BaO}^+/\text{Ba}^+$  ion intensity ratio was approximately 9 at 30 eV electron bombardment energy. In our measurements on  $\text{Ba}_3\text{Y}_2\text{WO}_9$ , and its derivatives at 25–35 eV, the  $\text{BaO}^+/\text{Ba}^+$  ratio was identical to that measured by Aldrich at 15 eV, and with the  $\text{BaO}$  contained in platinum [5]. It appears from our data that  $\text{BaO}$  is a product of the thermal decomposition of the mixed oxides. If  $\text{CaO}$  also is one of the products of decomposition of  $\text{Ba}_2\text{CaWO}_6$ , we would not have been able to observe this oxide in the vapor, nor the tungstates of calcium, in the temperature range of our measurements.

As shown in Fig. 1, the temperature dependence of the  $\text{Ba}^+$  ion measured at 8 eV shows a very steep slope, with an enthalpy of vaporization of  $190 \text{ kcal mole}^{-1}$ . It appears that the  $\text{Ba}(\text{g})$  arises mostly from the reduction of  $\text{BaO}(\text{c})$  by tungsten according to



The enthalpy for this reaction is 177 kcal, compared with 249 kcal for the reaction

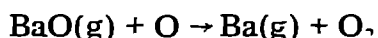


These enthalpies are based on the enthalpies of formation of  $\text{BaWO}_4(\text{c})$  and  $\text{Ba}_3\text{WO}_6(\text{c})$  reported by Rezukhina et al. [6] and the enthalpies of the  $\text{BaO}(\text{c})$  and of  $\text{Ba}(\text{g})$  reported in the JANAF Tables [7].

Previous authors have found that  $\text{BaWO}_4(\text{g})$ ,  $\text{BaWO}_3(\text{g})$ ,  $\text{CaWO}_4(\text{g})$  and  $\text{CaWO}_3(\text{g})$  are important vapor species, as detected by mass spectrometry over  $\text{BaO}$  and  $\text{CaO}$  in contact with tungsten crucibles [8]. We did not find this to be the case in the temperature range studied with the complex oxides. Nor did we observe any compounds of molybdenum or yttrium in the mass spectra over the mixed oxides which contained these elements. However, the thermal decomposition of  $\text{Ba}_3\text{Y}_2\text{WO}_9$ , and its derivatives, always resulted in  $\text{Y}_2\text{O}_3$  and  $\text{BaWO}_4$  as products.

It is difficult at the present time to speculate on all of the reactions which produce the vapor products observed in our measurements. However, it is clear that  $\text{BaO}(\text{g})$  is the dominant species up to  $1650^\circ\text{C}$ , with  $\text{Ca}(\text{g})$  and  $\text{Ba}(\text{g})$  also present. The tungstates and tungstites,  $\text{BaWO}_4(\text{g})$  and  $\text{BaWO}_3(\text{g})$  respectively, were also vapor products over some of the materials, but these molecules made relatively small contributions to the vapor composition. It is clear that  $\text{BaO}$  is formed by the thermal decomposition of the complex oxides, and that the high vapor pressure of  $\text{BaO}$  dominates the equilibrium vapor.

We have observed that  $\text{Ba}_2\text{CaWO}_6$ ,  $\text{Ba}_3\text{Y}_2\text{WO}_9$ , and the derivatives of the latter all become blue in color when these oxides are heated in vacuum above  $1300^\circ\text{C}$ . This color change, which suggests decomposition, takes place when the oxides are contained in tungsten, platinum, or alumina crucibles. This type of color change with decomposition in tungsten oxide is well known to be the result of the loss of oxygen with subsequent formation of suboxide. One source for the  $\text{Ba}(\text{g})$ , aside from the reduction of  $\text{BaO}$  by tungsten, may be from the reaction



with the O atom coming from the decomposition of the oxide.

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